

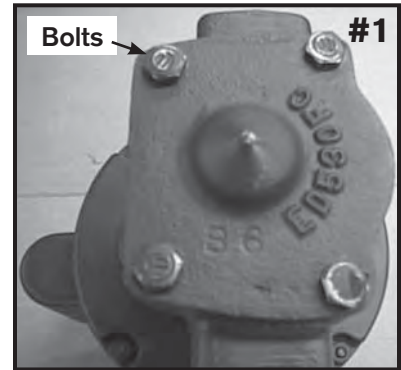


SERVICE INSTRUCTIONS

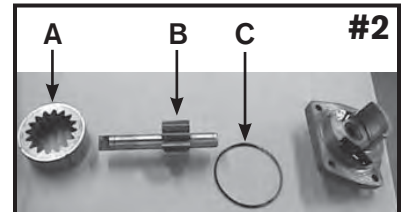
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HAIGHT-BAKER PUMP REBUILT KIT

1. To replace "O" ring(s) depending on what model pump you have:
 - A. round with six (6) bolts.
 - B. rectangular with four (4) bolts.
Remove bolts from front pump cover and remove, (See Photo #1).
If you have the round pump, there is a second "O" ("C" in Photo #2)
located behind the pump housing. Replace the "O" ring(s) and
replace cover. Tighten bolts.

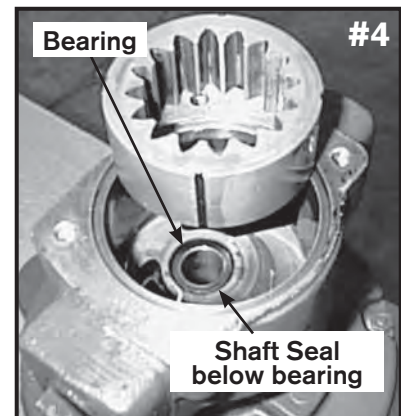


2. To clean out pump:
Remove the two gears from inside the pump housing, (Refer to Photo #2). When removing the internal tooth round gear "A". Make sure to mark the way it comes out as it has to go back in the same way. Failure to do so can cause the pump to jam.



Clean gear and pump housing of all crumbs. Replace gears. When inserting the shaft gear "B", be careful not to damage the shaft seal.

3. To Replace the gear shaft seal:
 - A. Remove pump from motor by loosening the (3) set screws on the motor collar. (See Photo #3).
 - B. Knock out shaft seal (See Photo #4) from pump body and replace by tapping in new seal.
 - C. Replace gears, "O" ring and pump cover.
 - D. Replace pump into motor and tighten the three (3) set screws.



Shaft seal located behind bearing.